

# PLIANA

DESIGN JENS KORTE



PLIANA DATASHEET

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casala®

# UNIQUE BUYING REASONS

## UK

- > With Pliana, one person can quickly, easily and safely create a stable table configuration
- > The safe and user-friendly folding mechanism forms a compact, almost invisible unit within the frame
- > The legs cannot accidentally fold in by themselves thanks to the built-in resistance in the folding mechanism
- > Pliana can be stacked stably up to 15 pieces high
- > Tables are supported by an aluminum support bar to ensure the tabletop remains solid and straight
- > Pliana folding table is available with 2 different types of frames: round and square
- > The frame folds in and out in pairs of legs
- > Special transport dollies are available for the compact horizontal and vertical stacking and transport of Pliana
- > Pliana is equipped with the Casala Circular Fingerprint; Pliana is made of particleboard that consists of 85% recycled material, and the frame contains 35% recycled material, which is currently the highest percentage possible to guarantee a solid product
- > Modesty panels, invisible castors (for round leg), click catch table connection and table tops with rounded corners are all options available
- > Various sizes, materials, finishes, decors and options make Pliana a versatile table program for multi-purpose rooms

## NL

- > Met Pliana klaptafel maakt één persoon snel, eenvoudig en veilig een stabiele tafelopstelling
- > Het veilige en gebruiksvriendelijke klapmechanisme vormt een compacte, vrijwel onzichtbare eenheid met het frame
- > De ingebouwde weerstand in het klapmechanisme voorkomt onbedoeld in- en uitklappen van de poten
- > Pliana klaptafel is tot maar liefst 15 stuks stapelbaar
- > Tafels zijn voorzien van een aluminium verstevigingsbalk om ervoor te zorgen dat het tafelblad recht blijft
- > Pliana klaptafel is leverbaar in 2 verschillende type frames: rond en vierkant
- > Het frame klappt per twee poten recht in en uit
- > Voor het compact horizontaal en verticaal stapelen en vervoeren van Pliana zijn speciale transportwagens leverbaar
- > Pliana is voorzien van de Casala Circular Fingerprint; Pliana is vervaardigd uit spaanplaat dat voor 85% bestaat uit gerecycled materiaal en het frame bevat voor 35% gerecycled materiaal, hetgeen momenteel het hoogst haalbare percentage is om een solide product te garanderen
- > Frontpanelen, verzonken wielen (voor ronde poot), click catch tafelverbinding en tafelbladen met afgeronde hoeken zijn optioneel leverbaar
- > Diverse afmetingen, materialen, afwerkingen, decors en opties maken van Pliana een breed inzetbaar tafelprogramma voor multi-functionele ruimtes

## DE

- > Mit Pliana kann eine einzelne Person schnell, einfach und sicher eine stabile Tischanordnung schaffen
- > Der sichere und benutzerfreundliche Klappmechanismus bildet eine kompakte, fast unsichtbare Einheit innerhalb des Gestells
- > Durch den eingebauten Widerstand im Klappmechanismus, können die Beine nicht versehentlich von selbst einklappen.
- > Bis zu 15 Stück stapelbar
- > Tische werden von einer Aluminium-Stützleiste getragen, damit die Tischplatte gerade bleibt
- > Der Pliana Klappstisch ist in zwei verschiedenen Gestell-Typen erhältlich: rund und quadratisch
- > Der Rahmen klappt in Schenkelpaaren ein und aus
- > Transportwagen sind für eine effiziente, horizontale und vertikale Lagerung bzw. Transport der Tische erhältlich
- > Pliana ist mit dem Casala Circular Fingerprint ausgestattet; Pliana ist aus Spanplatten gefertigt, die zu 85% aus recyceltem Material bestehen, der Rahmen enthält 35% recyceltes Material, was derzeit der höchstmögliche Prozentsatz ist, um ein solides Produkt zu garantieren
- > Sichtblenden, versenkte Rollen (für runde Beine), Tischverbinder und Tischplatten mit abgerundeten Ecken sind optional erhältlich
- > Verschiedene Größen, Materialien, Oberflächen, Dekore und Optionen machen Pliana zu einem vielseitigen Tischprogramm für Mehrzweckräume

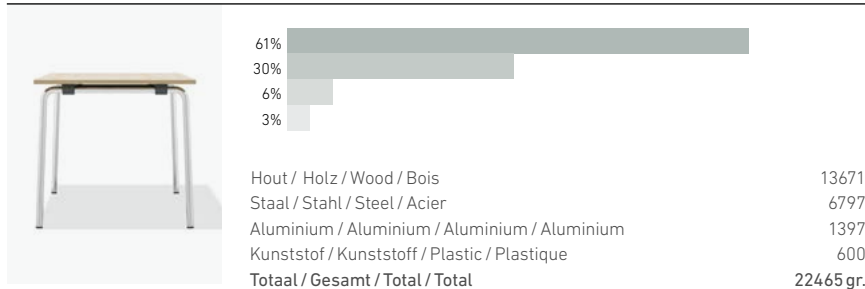
## FR

- > Avec Pliana, une personne seule peut rapidement, facilement et en toute sécurité créer une configuration de tables stable
- > Le mécanisme de pliage sûr et pratique s'intègre parfaitement et de manière presque invisible au châssis
- > Grâce au mécanisme de sécurité, les pieds ne peuvent pas se replier accidentellement
- > Pliana est empilable jusqu'à 15 pièces
- > Les tables sont soutenues par une poutre transversale en aluminium permettant au plateau de rester droit
- > La table pliante Pliana est disponible en 2 différents châssis : rond et carré
- > Le châssis se replie par paire de pieds
- > Des chariots existent pour stockage et transport horizontal ou vertical des tables
- > Pliana est dotée de l'empreinte Casala Circular; Pliana est fabriquée avec des panneaux de particules composés à 85% de matériaux recyclés et le châssis contient 35% de matériaux recyclés, ce qui est actuellement le taux le plus élevé possible permettant de garantir la solidité des produits
- > Voile de fond, roulettes (pour pieds ronds), système click catch d'assemblage des tables et plateaux avec angles arrondis disponibles en option
- > Plusieurs dimensions, matériaux, finitions, décors et options font de Pliana une table polyvalente idéale pour les salles aux fonctions multiples

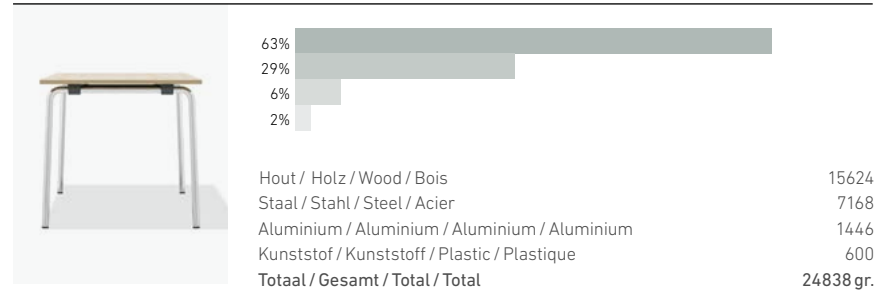


# PRODUCT REVIEW

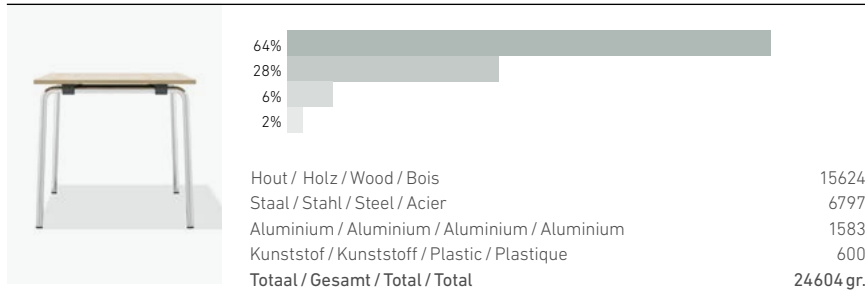
6110/42 - 140 x 70



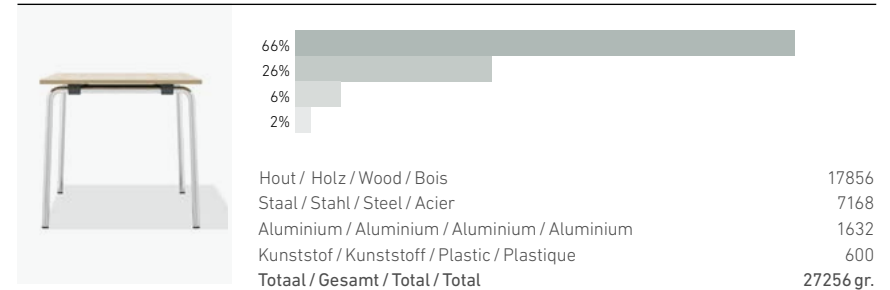
6110/43 - 140 x 80



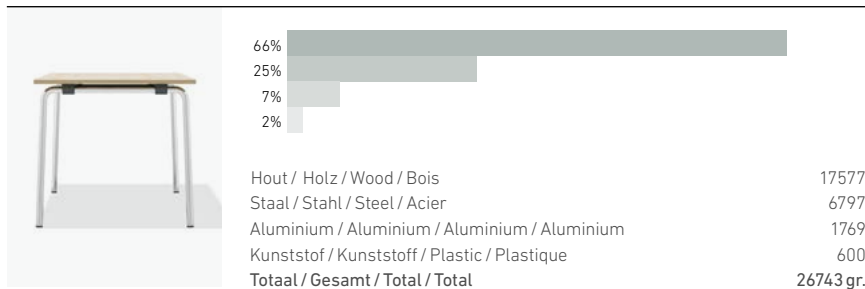
6110/62 - 160 x 70



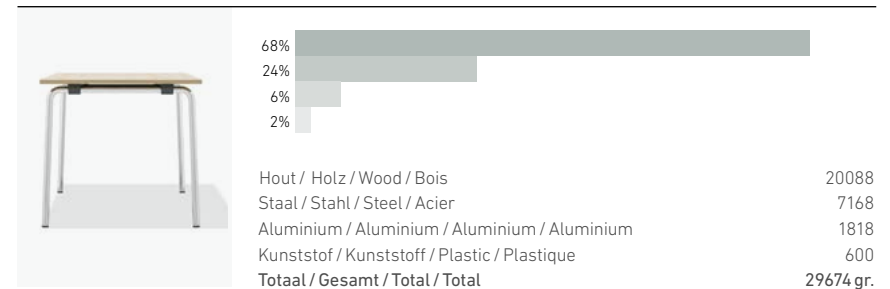
6110/63 - 160 x 80



6110/72 - 180 x 70

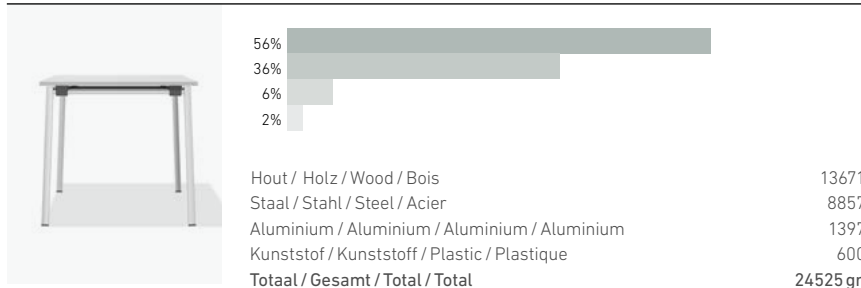


6110/73 - 180 x 80

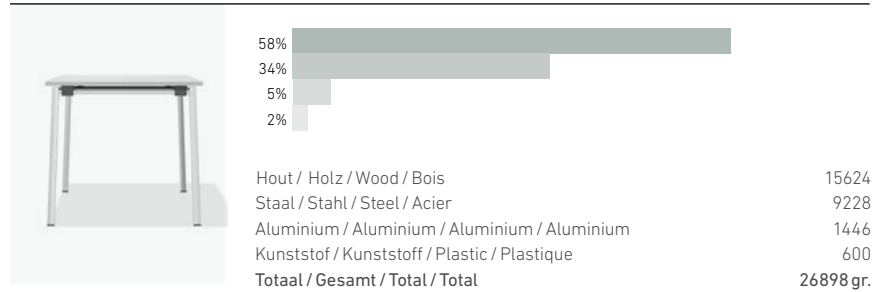


# PRODUCT REVIEW

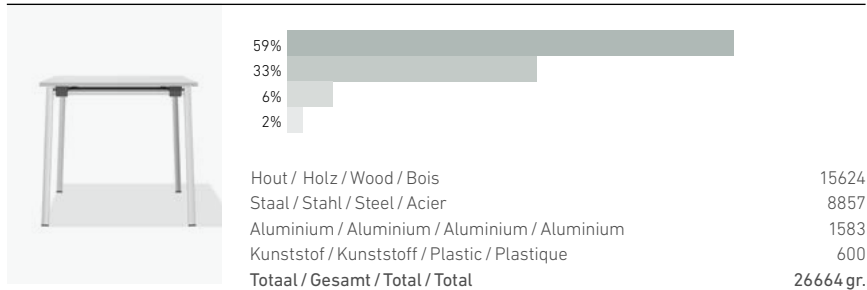
6150/42 - 140 x 70



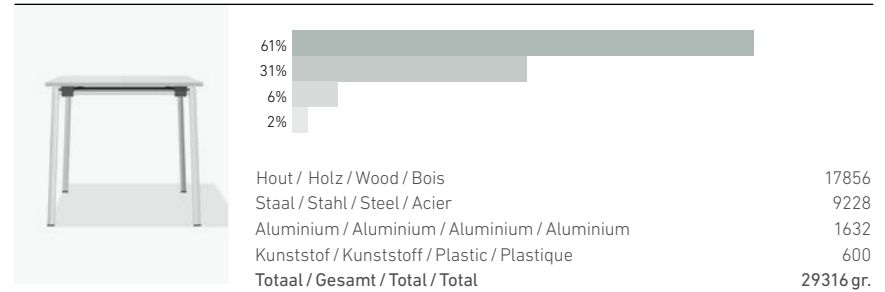
6150/43 - 140 x 80



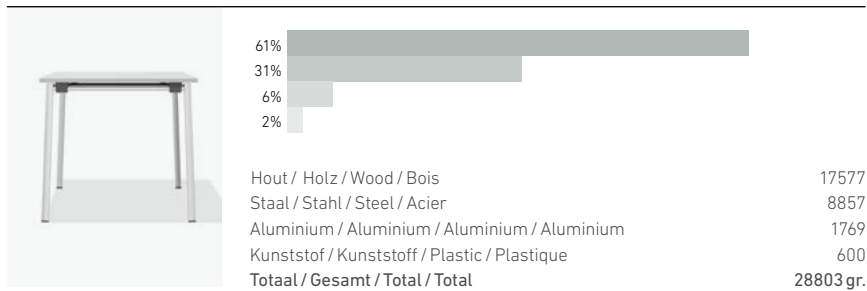
6150/62 - 160 x 70



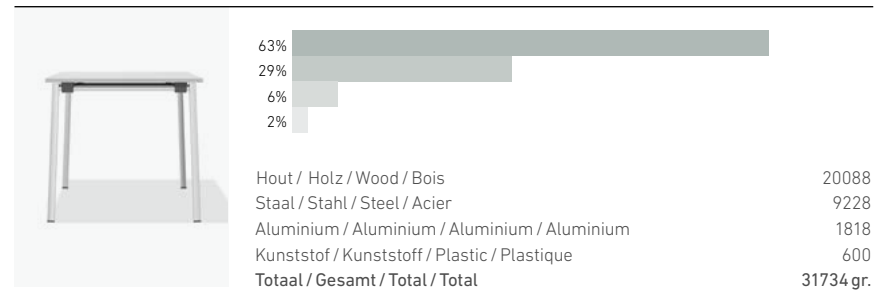
6150/63 - 160 x 80



6150/72 - 180 x 70



6150/73 - 180 x 80



# TECHNICAL SPECIFICATIONS

## UK

### FRAME

- > Pliana I: Tube Ø 32x2mm cold rolled steel St37
- > Pliana V: Tube 32x32x2mm cold rolled steel St37
- > Support beam of aluminium extrusion
- > Finish: support in RAL7016 powdercoated, legs powdercoated in standard Casala colours 300 µm
- > Optional (mat)chrome 20 µm - 25 µm
- > Mounting: metal / aluminium parts fixed with screws
- > Table tops fixed with screws
- > Plastic parts: made from PA6 gf15, in colour RAL7016

### TABLE TOP

- > 22mm chipboard melamine in White and Lindberg oak
- > 21mm chipboard HPL in standard Casala colours

### GLIDES

- > Standard POM glides
- > Optional felt glides
- > Optional glides with castor – currently only for Pliana I

### STACKABILITY

- > Height: +/- 74cm
- > Stacking height: 140cm wide 11cm, 160 and 180cm wide 8cm
- > Horizontal transport dolly;  
15 tables ≥ length 160 /  
12 tables ≤ length 140cm
- > Vertical transport dolly;  
11 tables ≥ length 160 /  
8 tables ≤ length 140cm

## NL

### FRAME

- > Pliana I: Buis Ø 32x2mm koud gewalst staal St37
- > Pliana V: Buis 32x32x2mm koud gewalst staal St37
- > Liggers aluminium extrusie
- > Afwerking: dragers in RAL7016 gepoedercoat, poten gepoedercoat in standaard Casala kleuren met een laagdikte van 300 µm
- > Optioneel (mat)verchroomd met een laagdikte van 20µm - 25 µm
- > Bevestiging: metalen / aluminium onderdelen bevestigd met schroeven
- > Bladen bevestigd met schroeven
- > Kunststof delen: vervaardigd uit PA6 gf15, in de kleur RAL7016

### TAFELBLAD

- > 22mm spaanplaat melamine in Wit en Lindberg oak
- > 21mm spaanplaat HPL in standaard Casala kleuren

### GLIJDERS

- > Standaard voorzien van slijtvaste POM glijders
- > Optioneel vilt glijders
- > Optioneel glijder met wiel – enkel bij Pliana I op dit moment

### STAPELBAARHEID

- > Hoogte: +/- 74cm
- > Stapelhoogte: 140cm lang 11cm, 160 en 180cm lang 8cm
- > Horizontale transportwagen;  
15 tafels ≥ lengte 160 /  
12 tafels lengte ≤ 140cm
- > Verticale transportwagen;  
11 tafels ≥ lengte 160 /  
8 tafels ≤ lengte 140cm

## DE

### GESTELL

- > Pliana I: Rundstahlrohr Ø 32x2mm, kalt gewalzter Stahl St37
- > Pliana V: Quadratrohr 32x32x2mm, kalt gewalzter Stahl St37
- > Längszargen aus Aluminium Extrusionsprofil
- > Gestelloberfläche: Klappbeschlag standardmäßig pulverbeschichtet in RAL7016, Beine pulverbeschichtet in Standard Casala Farben, 300 µm
- > Optional (matt) verchromt 20 µm - 25 µm
- > Montage: Metall-/Aluminiumteile mit Schrauben befestigt
- > Tischplatten mit Schrauben befestigt
- > Kunststoff-Teile: hergestellt aus PA6 gf15, in Farbe RAL7016

### TISCHPLATTEN

- > 22mm Melamin-Spanplatte in White und Lindberg oak
- > 21mm Spanplatte HPL in Standard Casala Dekorfarben

### GLEITER

- > Standard mit verschleißfesten POM-Gleitern
- > Optional Filzgleiter
- > Optional Gleiter mit Rollen – derzeit nur für Pliana I

### STAPELBAR

- > Höhe: +/- 74cm
- > Stapelhöhe: 11cm (140cm Tisch-Breite), 8cm (160 und 180cm Tisch-Breite)
- > Transportwagen horizontal;  
15 Tische ≥ Länge 160 /  
12 Tische ≤ Länge 140cm
- > Transportwagen vertical;  
11 Tische ≥ Länge 160 /  
8 Tische ≤ Länge 140cm

## FR

### CHÂSSIS

- > Pliana I: Tube Ø 32x2mm en acier laminé à froid St37
- > Pliana V: Tube 32x32x2mm en acier laminé à froid St37
- > Rail aluminium extrudé
- > Finition: poutre époxy RAL7016, pieds époxy coloris Casala standard 300 µm en
- > Option chrome 20µm - 25 µm
- > Montage: métal / pièces en aluminium assemblées par vis
- > Plateau: monté avec des vis
- > Éléments en plastique: fabriqués en PA6 gf15, couleur RAL7016

### PLATEAUX

- > 22mm panneau de particules mélamine Blanc ou Lindberg Oak
- > 21mm panneau de particules HPL dans les coloris Casala standards

### PATINS

- > Patins POM en plastique en standard
- > Patins feutrine en option
- > Roulettes invisibles en option – uniquement pour Pliana I à ce jour

### EMPLILABLE

- > Hauteur: +/- 74cm
- > Hauteur pliée: 11 cm pour les tables de 140 cm, 8cm pour les tables de 160 et 180cm
- > Chariot de transport horizontal;  
15 tables ≥ longueur 160 /  
12 tables ≤ longueur 140cm
- > Chariot de transport vertical;  
11 tables ≥ longueur 160cm /  
8 tables ≤ longueur 140cm

# GENERAL INFO

## CASALA CIRCULAR ECONOMY

Casala realizes it is responsible for the environment and the economic and social well-being of our world and considers it important to make a structural contribution. Our objective with regard to Circular Economy is simple: successful corporate social responsibility with focus on a sustainable world. During the design phase we determine the products and materials and examine their impact and behaviour in the product chain. These choices are the basis of adequate management of products and materials. For many years Casala has been working with raw materials that mainly originated in Western Europe. The required transport kilometers are thus kept to a minimum. This contributes to the lowest possible CO<sub>2</sub> emissions.

Chairs are frequently discarded after use and seen as waste. This is unnecessary, as the parts are often not at the end of their life cycle. Therefore Casala chooses to refurbish various items from our product range and offers CE guarantee on multiple programs.

When purchasing new furniture, you decide in consultation with Casala whether you want to make use of the CE guarantee. Casala CE comes with an official certificate. The moment you want to replace the furniture, you can return this CE certificate. Every CE-certified product will receive a cash refund, a nice start for the purchase of new furniture. This contributes to a more sustainable world, the foundation of Circular Economy.

Result: a chair with the same quality and warranty conditions as a new chair

## CASALA MAINTENANCE

You can find the general maintenance manual at:

[www.casala.com/maintenance](http://www.casala.com/maintenance)

## CASALA GUARANTY

Casala guarantees that delivered products retain their functional properties for a period of 5 years. The warranty period commences on the date of delivery and is not interrupted, impeded or renewed when a warranty service has been

provided. We can handle complaints quickly when you send a clear description together with photos, the model number, the order number and the date of manufacture to Casala. You can find this information on the production sticker under the chair or table.

See further additional warranty conditions.

## CASALA CERTIFICATION

Casala continually strives to reduce the environmental impact in the development of our products. During development, care is taken to make responsible use of raw materials and production techniques. For many years Casala has been working with dedicated suppliers and producers conformed to the ISO14001 standard. This standard is used worldwide to start and assess environmental management systems. In order to ensure wood and paper products originate from responsibly managed forests.

Thanks to the established quality requirements and control of production processes, Casala's contract furniture guarantees excellent quality, long life span and durability.

Casala PEFC™ certification: CU-PEFC-858146

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